

Critical path analysis

An extension to OpenCLSim

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DigiShape day – June 27th 2023

Contents

1. Introduction to OpenCLSim
2. Critical path extension
3. Example case - cutter and barges
4. Technical approach
5. Results

Introduction to OpenCLSim

- Open source Python tool for Complex Logistics Simulation
- Open community, active members TU Delft, Deltares, Van Oord and Witteveen+Bos
- Based on generic *discrete event simulation* package SimPy
- OpenCLSim: additional layer to mimic concepts of maritime transport
 - rule driven scheduling of cyclic activities
 - aims at in-depth comparison of alternative operating strategies
 - loading and unloading of material (bulk of discrete goods)
 - transport/moving



Background of critical path extension

Van Oord would like to use OpenCLSim to compare simulations:

- optimal utilization of most expensive assets
- sensitivity of the planning to disturbances
- possibilities for green steaming – sustainability

Requires identification of the critical path

Assignment to W+B and Deltares with two goals:

- (1) extension of OpenCLSim with critical path module
- (2) increase OpenCLSim community

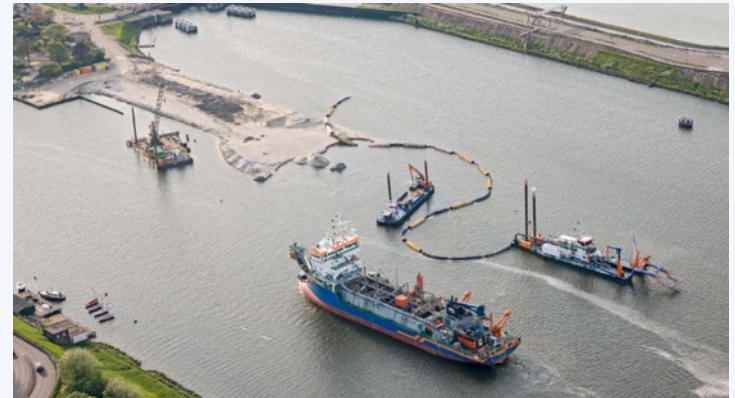
Critical path

- Critical path in a project:
 - the sequence of activities
 - determining the minimum time needed to complete the project
- Delay in activity on critical path \Rightarrow delay in project delivery
- Project management aim:
 - maximize utilization of most expensive assets



Example case – illustration

- Simple example: *one cutter, many barges*
 - *cutter* collects dredging material from a *source location*
 - material is moved by a fleet of *n barges* to a *reclamation site* until full
- Cyclic sequence of tasks for each *barge*:
 - sail empty towards the *source location*
 - *cutter* fills the *barge*
 - sail full towards the *reclamation site*
 - unload



Example case – critical path

- General aim: *full utilization of the (expensive) cutter*
 - *how many barges needed at minimum to achieve?*
- Relation to the critical path
 - *the cutter is always (mostly) on the critical path*
 - *if moving activity of barges is not critical, it can apply green/slow steaming*
- For complex (stochastic) simulations
 - *insights into processes/activities that are vulnerable*

Technical approach – outline

- Usual workflow
 - define `OpenCLSim` vessels and locations
 - define `OpenCLSim` activities
 - run the simulation and inspect the results
- Result: sequence of *activities* through simulation time
 - *something that happens in a certain timespan for some reason at some location with some objects involved, and possibly triggers another activity*

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Example

- cutter starts *loading* barge 1 at time t_1 , the loading finishes at t_2
- *because* barge 1 arrives at the cutter, and the cutter is available
- *after finishing*, barge 1 starts sailing to the reclamation site

Technical approach – outline

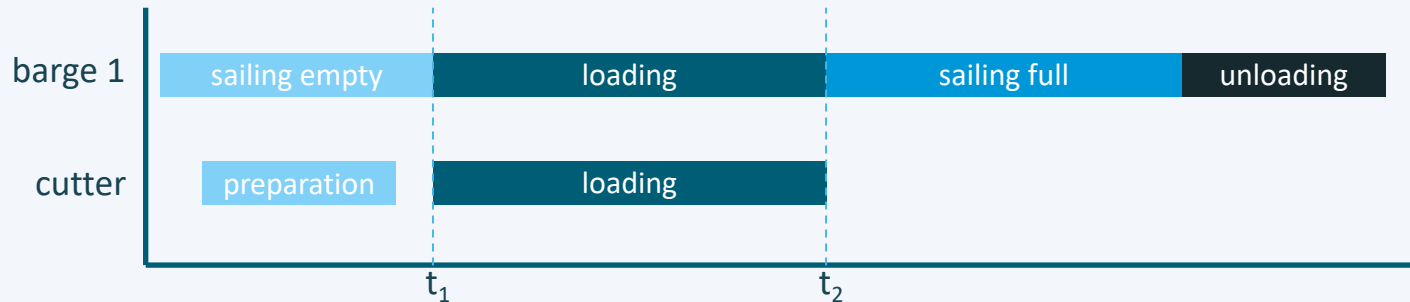
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- All results are stored in the OpenCLSim logging
 - aim: extract the critical path

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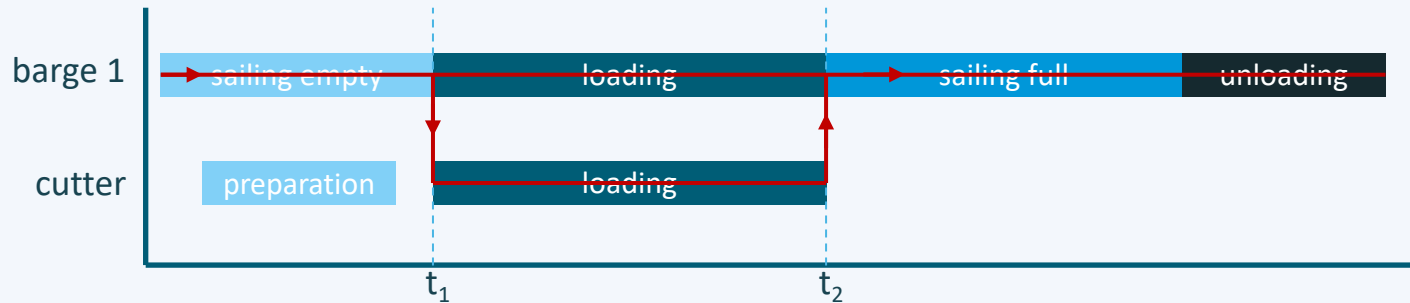
Technical approach – outline

- Example illustrates two aspects
 - which activity happened when, and which objects were involved?
 - why does something happen, specifically the relations between activities?



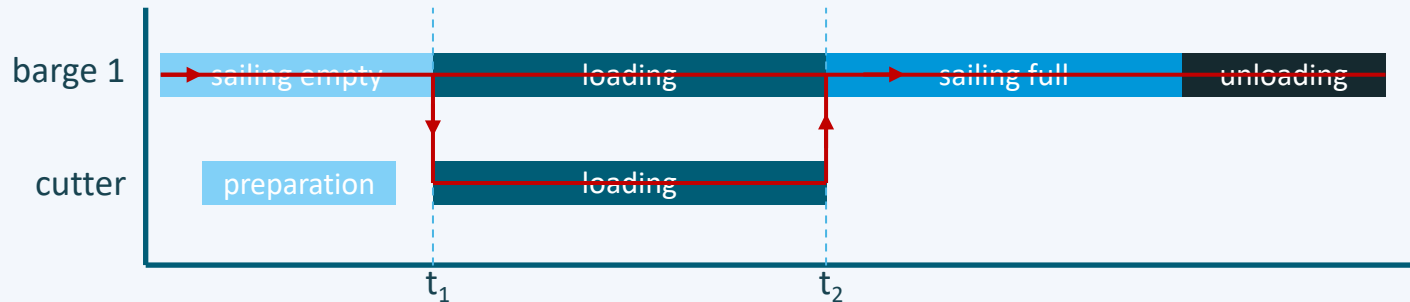
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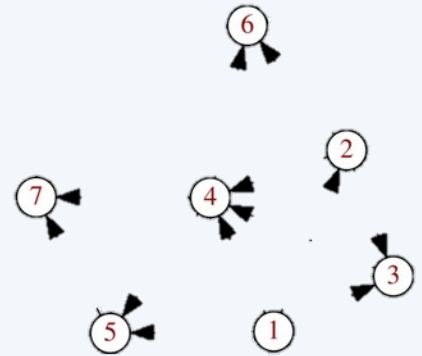
Technical approach – outline

- Technical tasks
 - (1) extract *activities* as simulated by OpenCLSim and their *dependencies*
 - (2) from that find the critical path

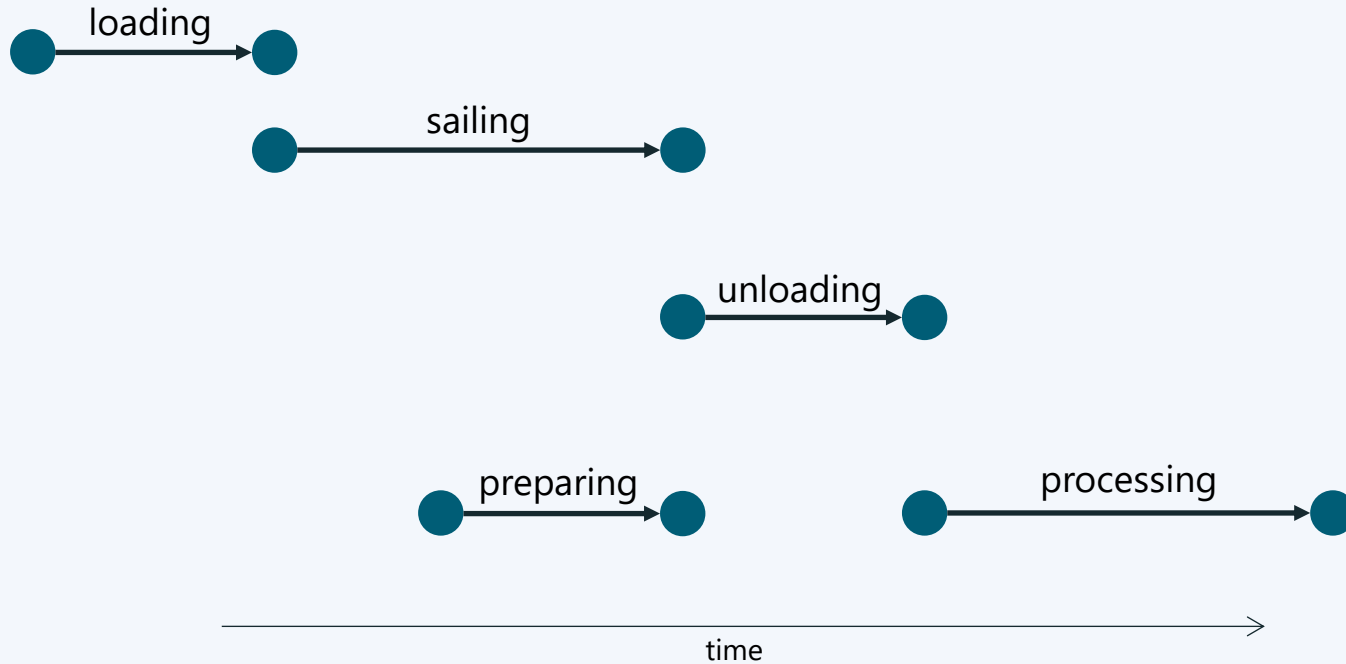


Technical approach – (1) finding the critical path

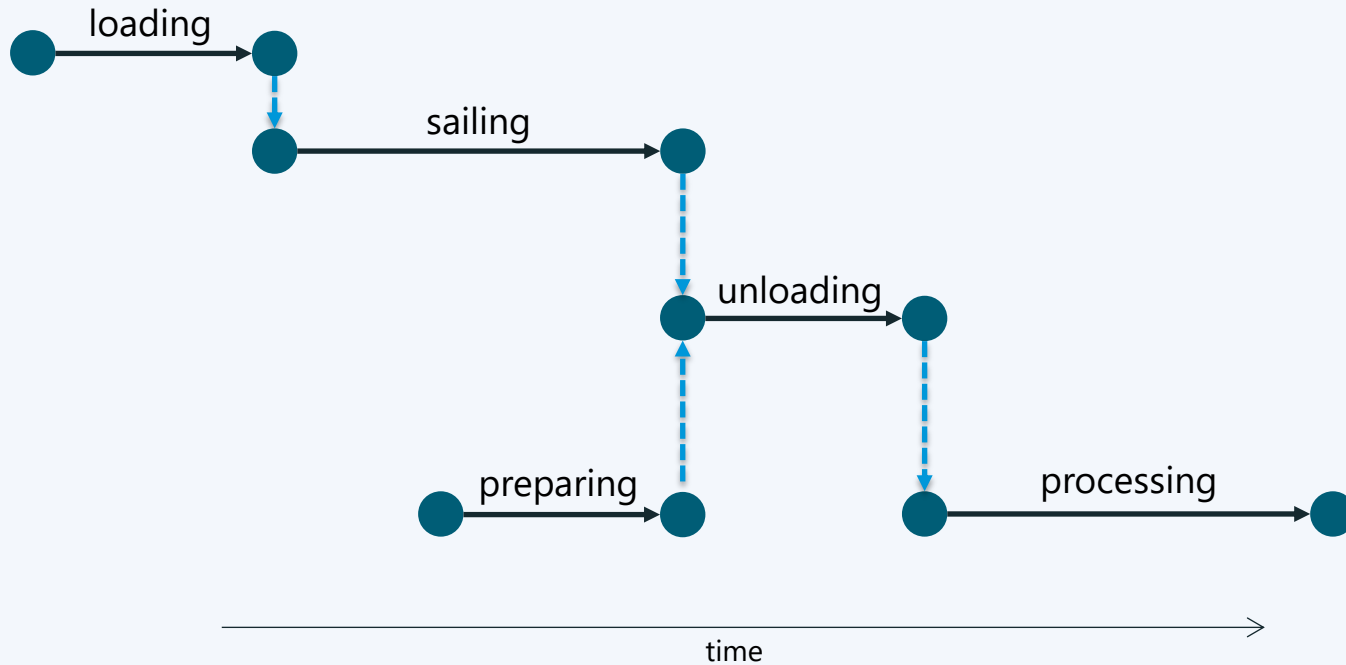
- Interdependent activities resemble *directed graph*
 - activities represent a *node-edge-node* combination from a *start* node to an *end* node
 - activity duration as weight of the *activity-edge*
 - *dependencies* are additional directed edges from the *end* of one activity to the *start* of another
- *Critical path* → *longest path through the graph*



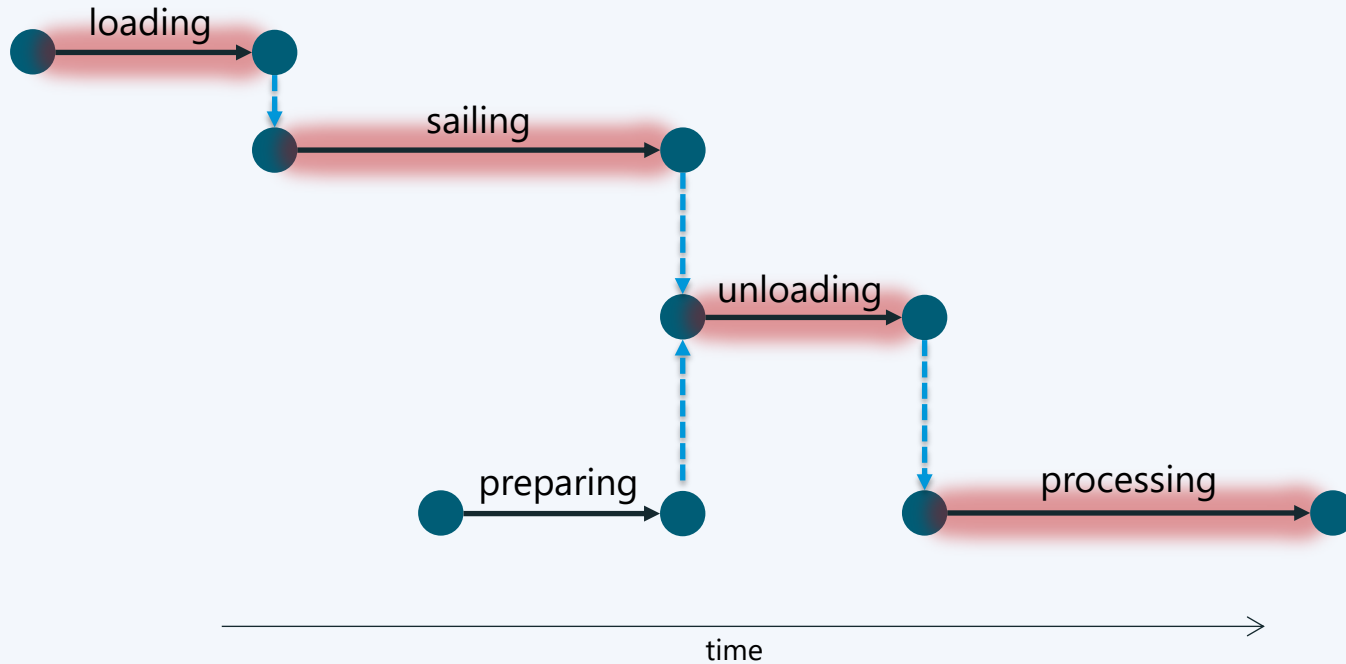
Technical approach – (2) finding the critical path



Technical approach – (2) finding the critical path



Technical approach – (1) finding the critical path



Technical approach – (1) finding the critical path

- Usage of Python package: `networkx`
- Pre-existing function to find *a* longest path
 - longest path is *not unique* (e.g. *independent parallel activities*)
 - custom-built functionality that iteratively checks all longest path
 - specific interest: *which activities are on a longest path (i.e. critical path)*

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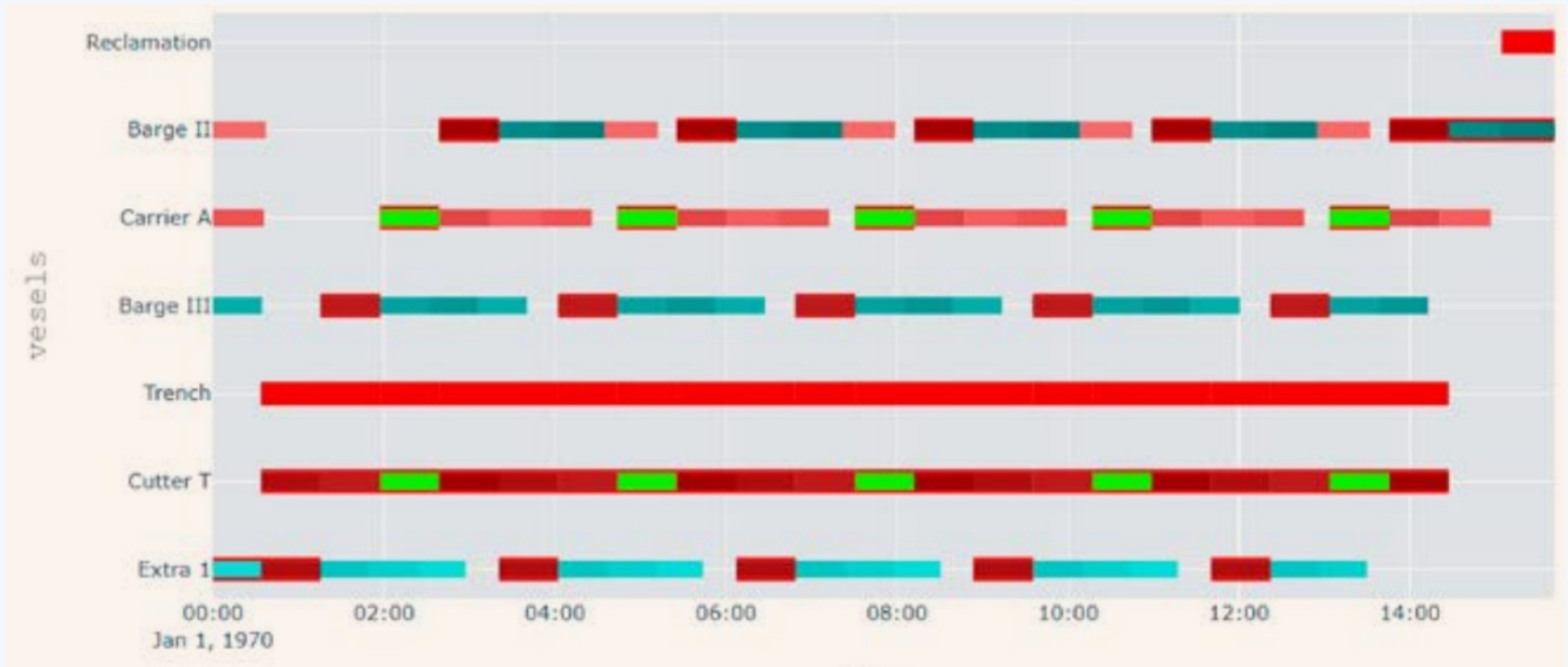
Solved

Technical approach – (2) activities and dependencies

- Needed: relevant info to build the graph
 - activities as simulated → existing `OpenCLSim` logging
 - dependencies → *not straightforward*

Technical approach – (2) activities and dependencies

- Finding dependencies
 - activity logs no info on 'who triggered me' or 'who do I trigger'
 - assumptions on *start* and *end times* and *shared objects* not sufficient
- Solution
 - core functionalities of parent package `SimPy`
 - inspect the queue of activities to detect triggers of new activities
 - resulting in explicit logging of dependencies *while simulating*



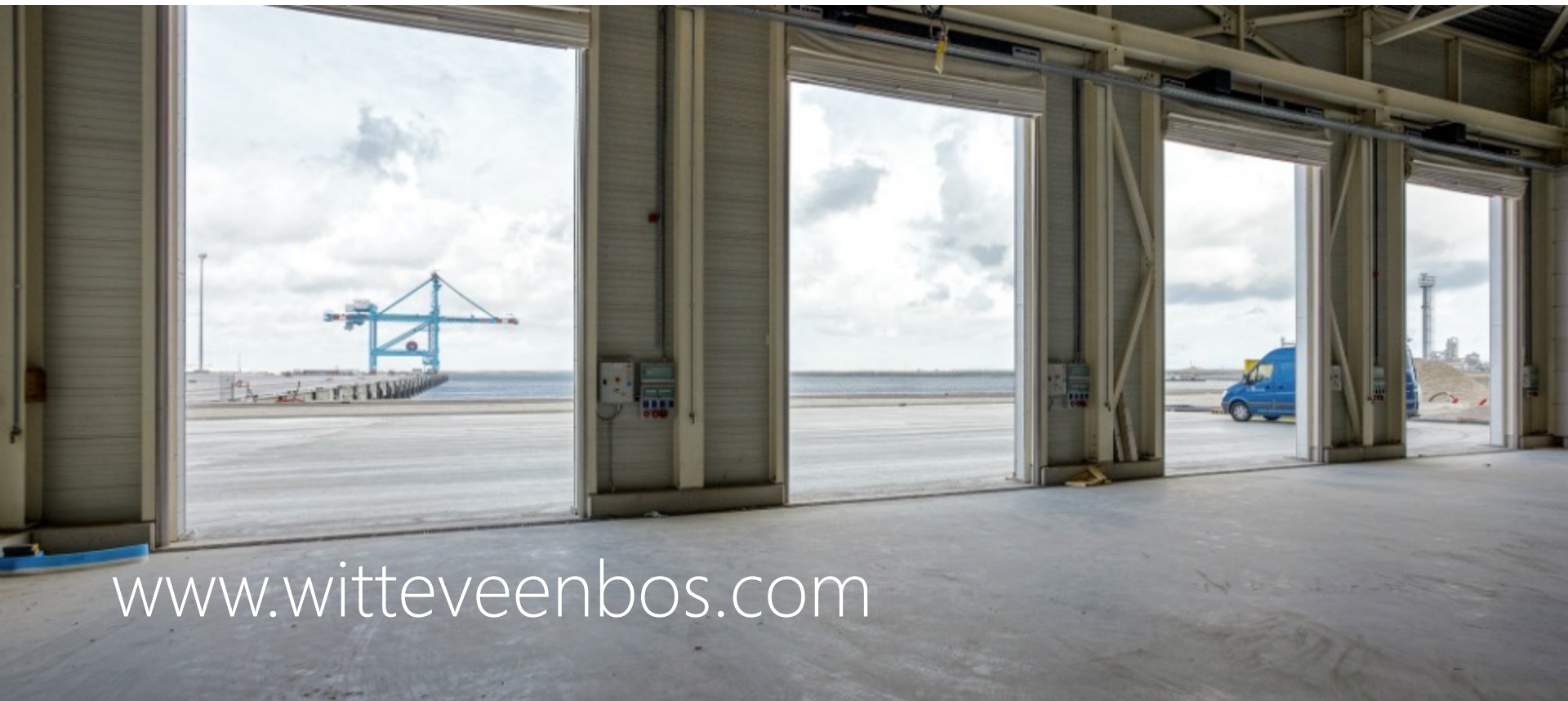
Gantt chart for cutter and barges. The critical path is added as red line under and over activities.

Results

- Build-in functionality for critical path extraction from OpenCLSim simulations
- Visualization of the critical path
- Jupyter Notebook example
- Active member of OpenCLSim community, application in other projects

See also: [de Boer G.J. et al., *Simulation for sustainability: alternative operating strategies for energy efficiency*, Terra et Aqua #170 - SUMMER 2023, pp. 6-17](#)

Repository: <https://github.com/TUdelft-CITG/OpenCLSim>



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