

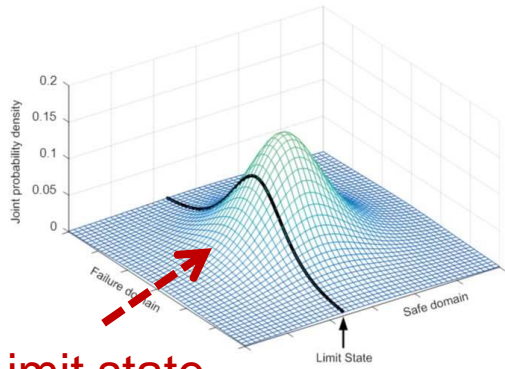
Port of Rotterdam and TU Delft Geotechnical Engineering collaborative research

Ken Gavin, Professor of Subsurface Engineering, TU Delft

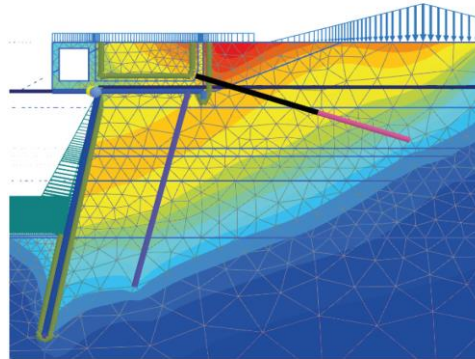


TRENDS IN QUAY-WALL ENGINEERING

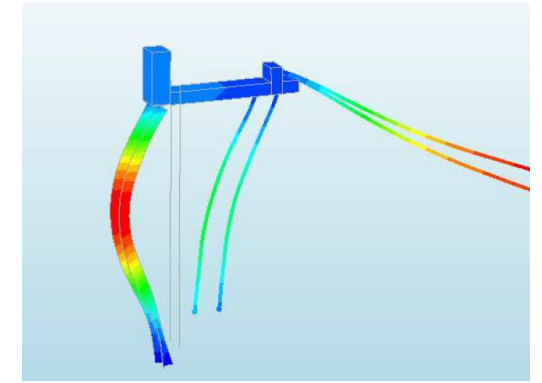
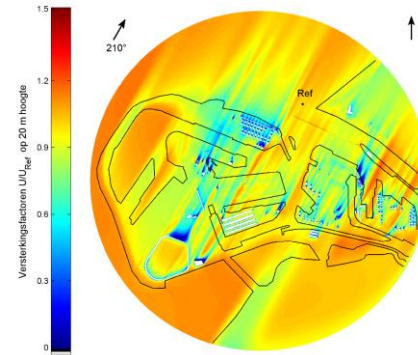
1) Reliability-based assessment



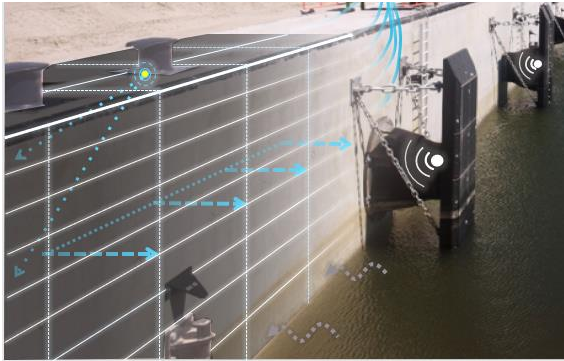
Limit state



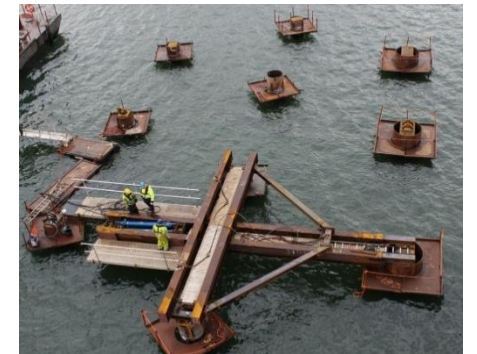
2) Advanced calculation models



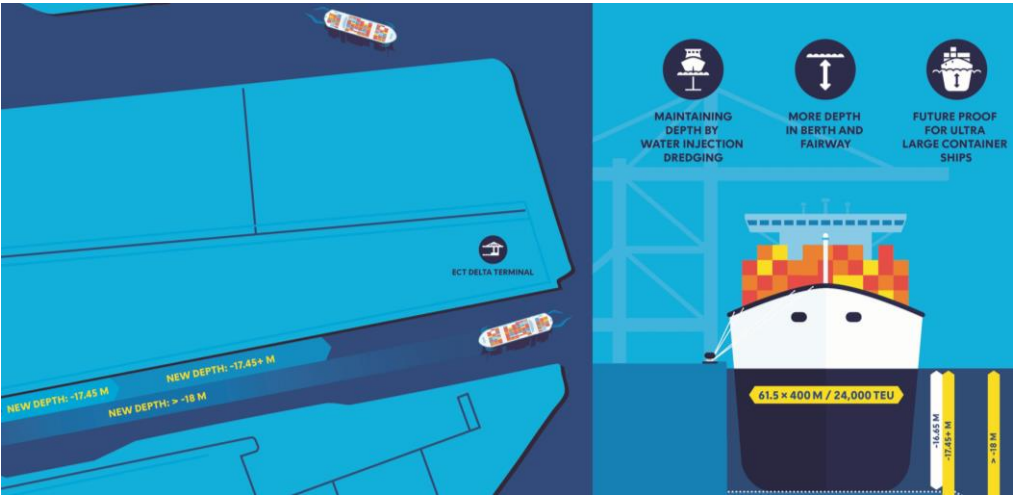
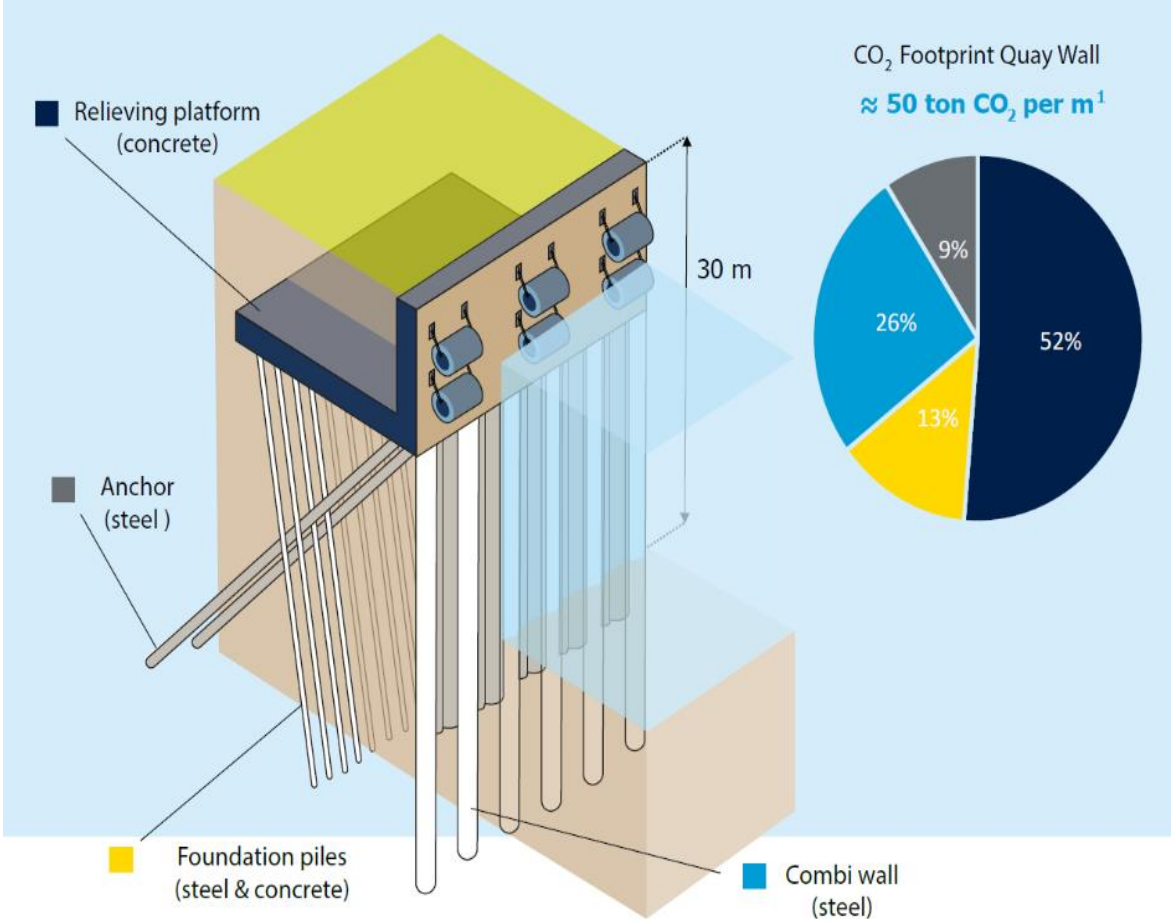
4) Sensors & digitisation



3) Stress testing (full scale field tests)



Deep Sea Smart Quay Walls

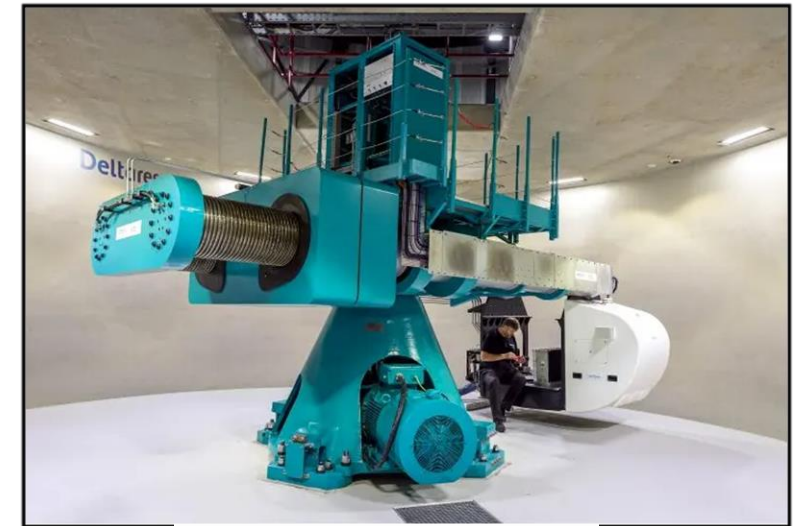
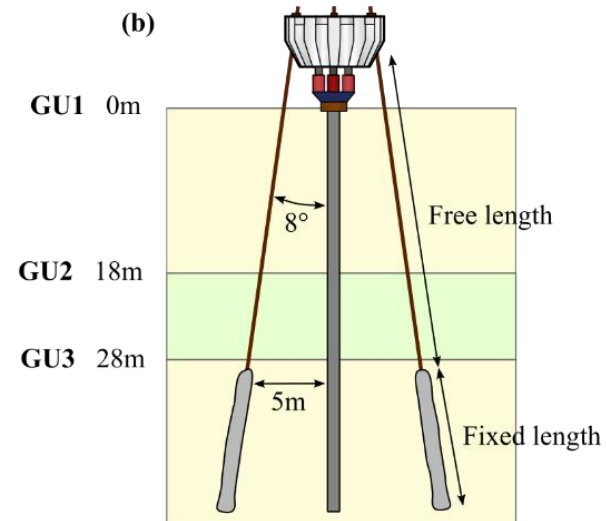
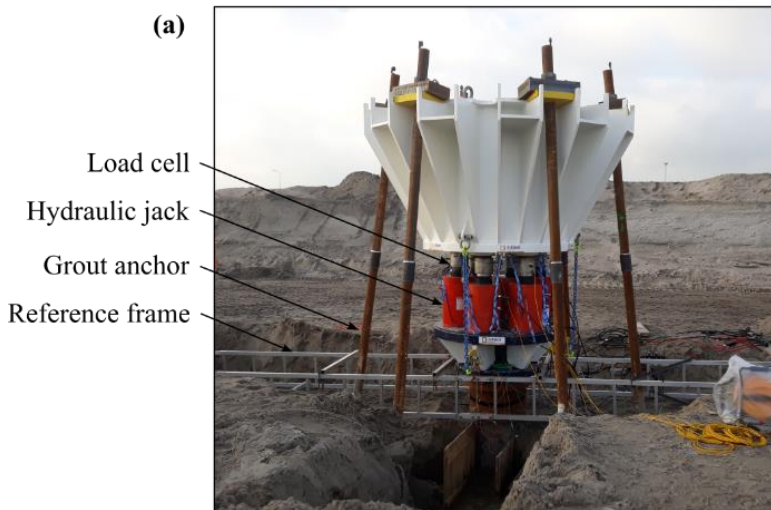


Full-Scale Load Tests



InPAD TKI Project- Hidden Safety Factors in Pile Design

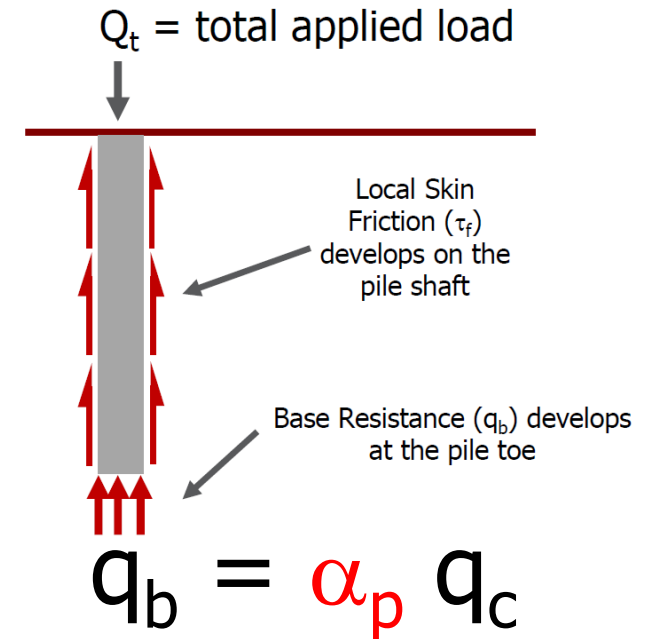
What about limiting values of q_c ?



Amaliaahven load test costs \approx €2,5 million

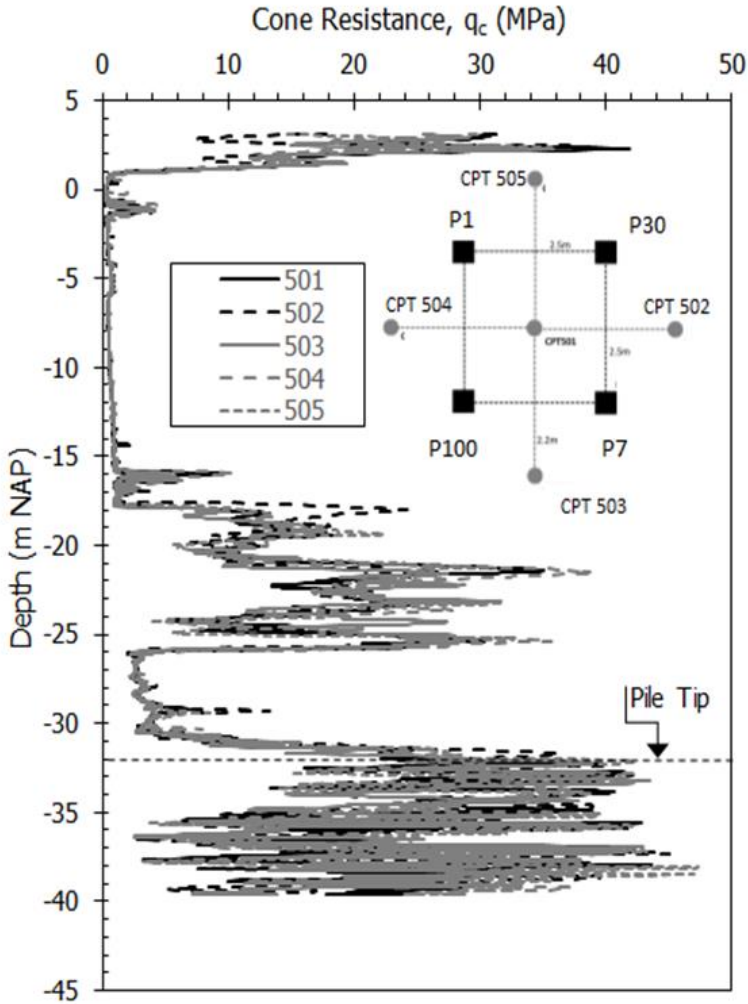
\Rightarrow Max test load **25,000 kN** !!!

The problem!



- Pile reduction factors are constant
- Max Base resistance is limited to 15,000 kPa, correspond to q_c of 21.5 MPa

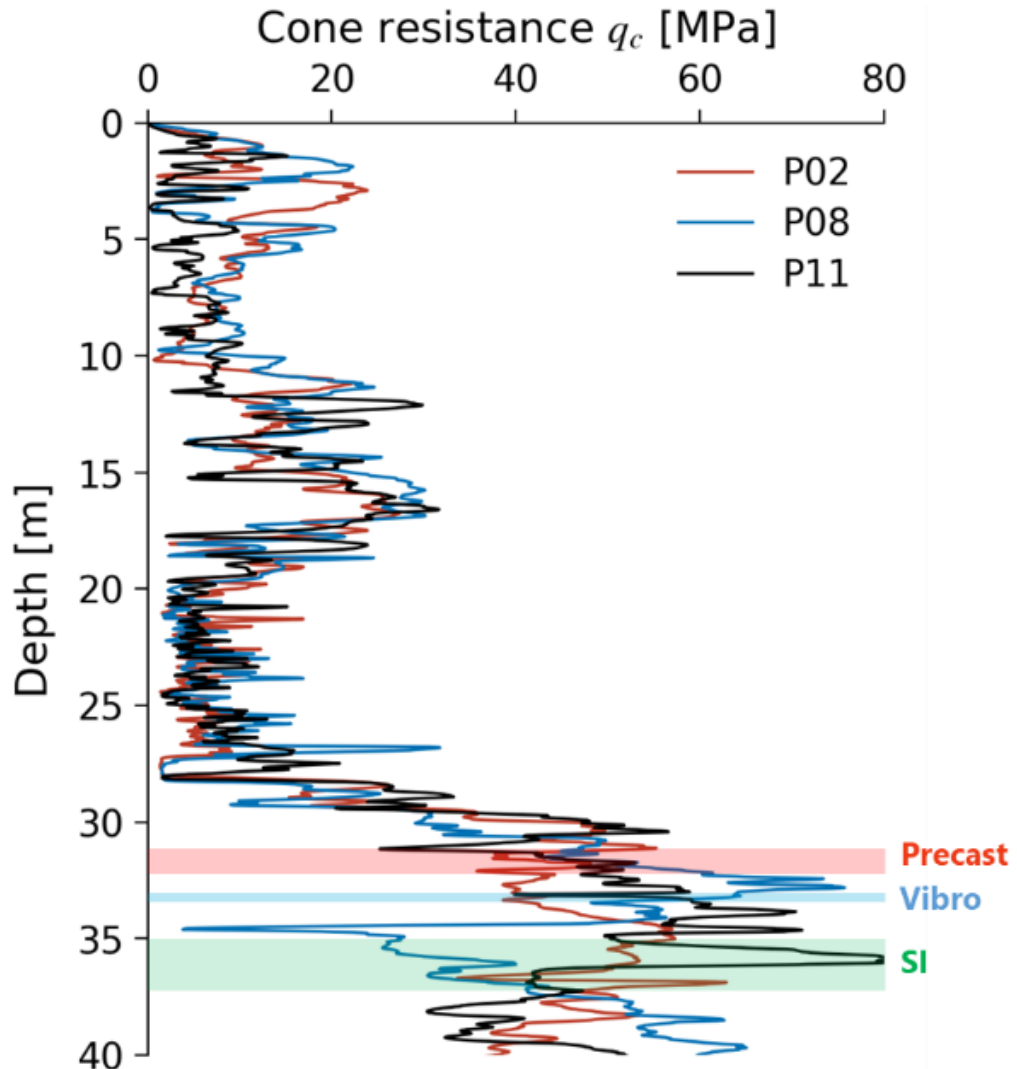
Location – Soil Conditions



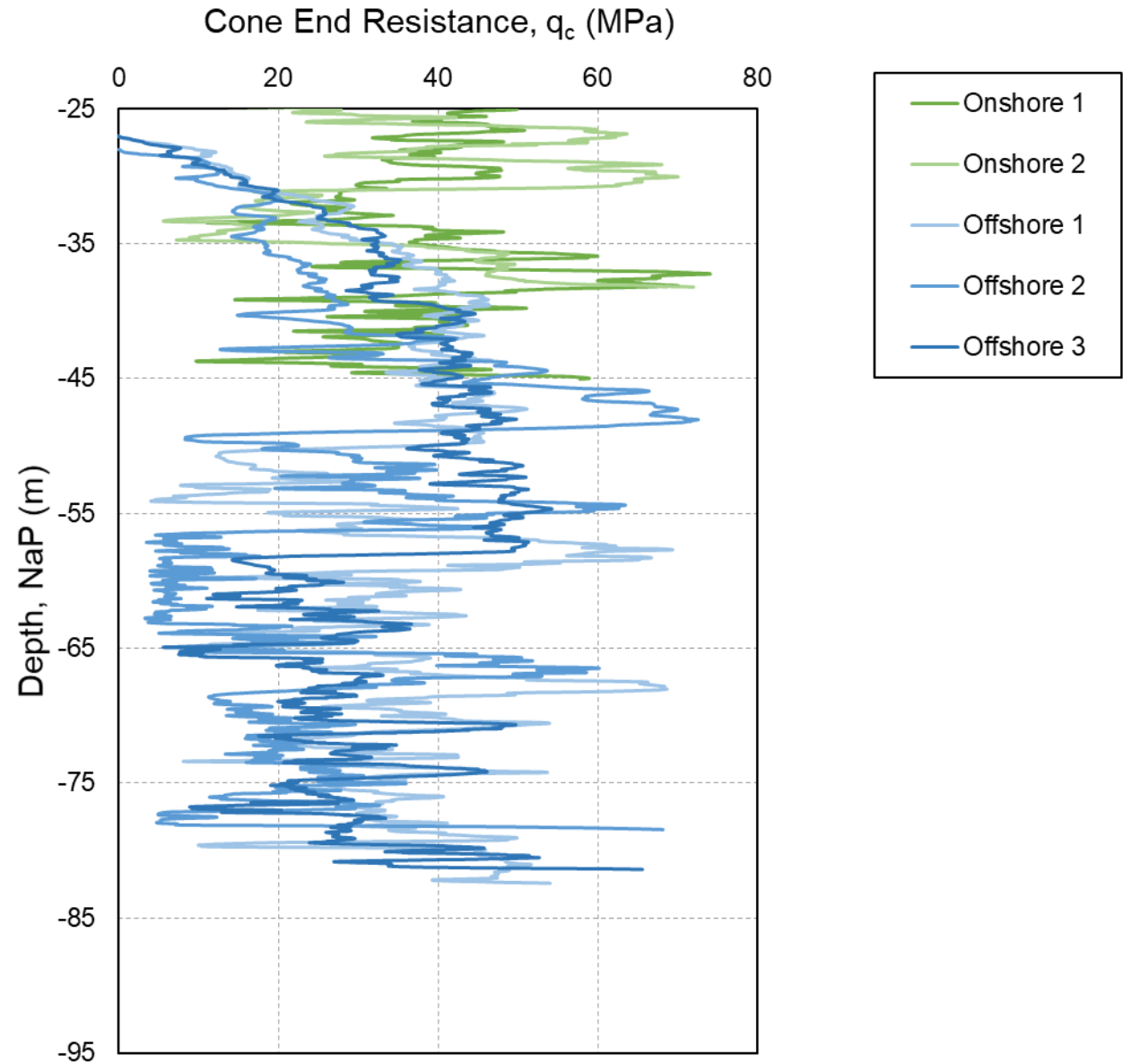
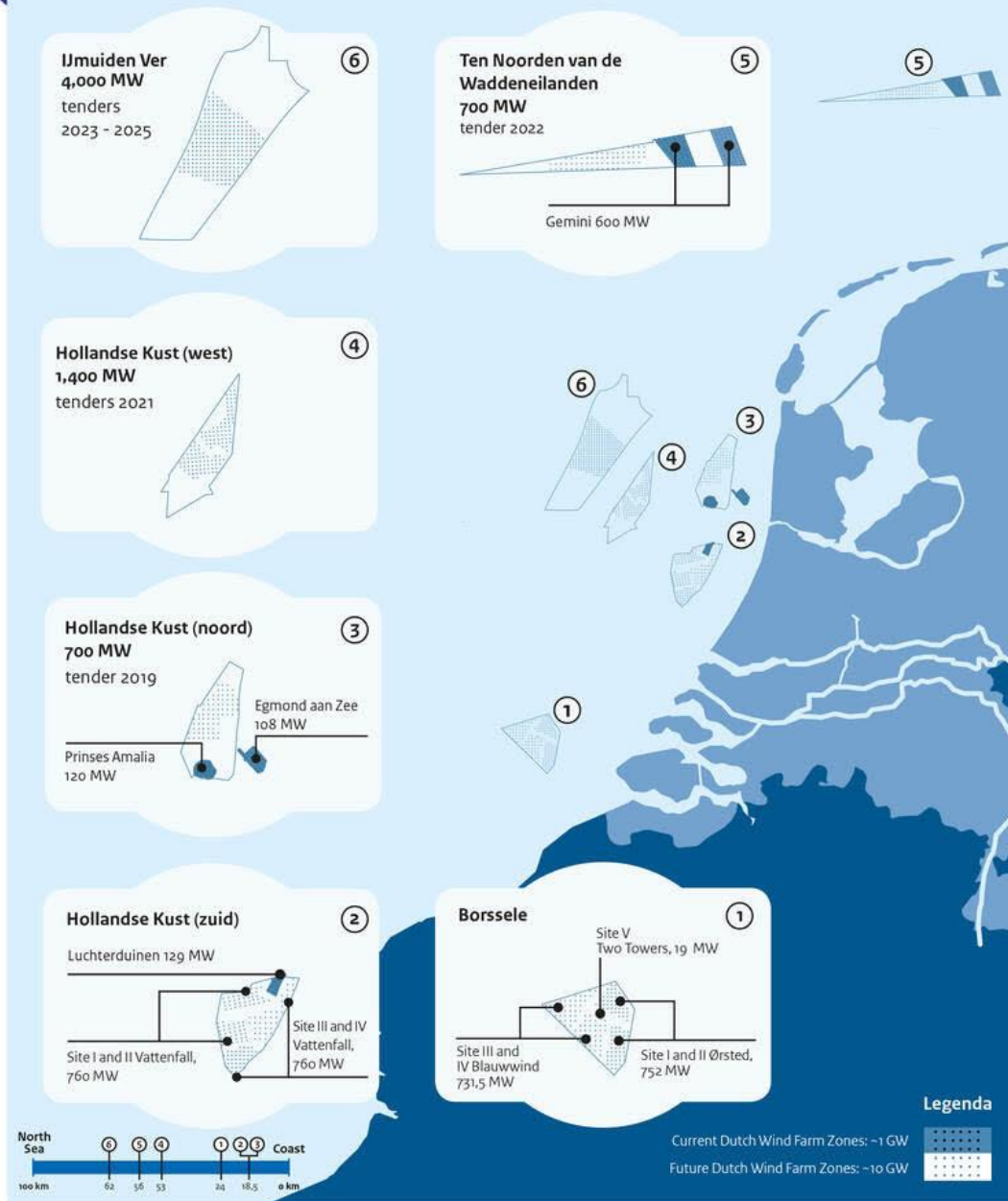
Location - Port of Rotterdam



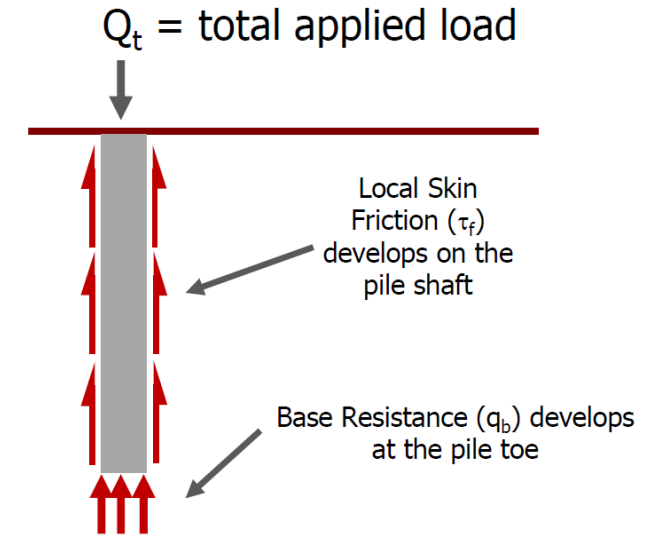
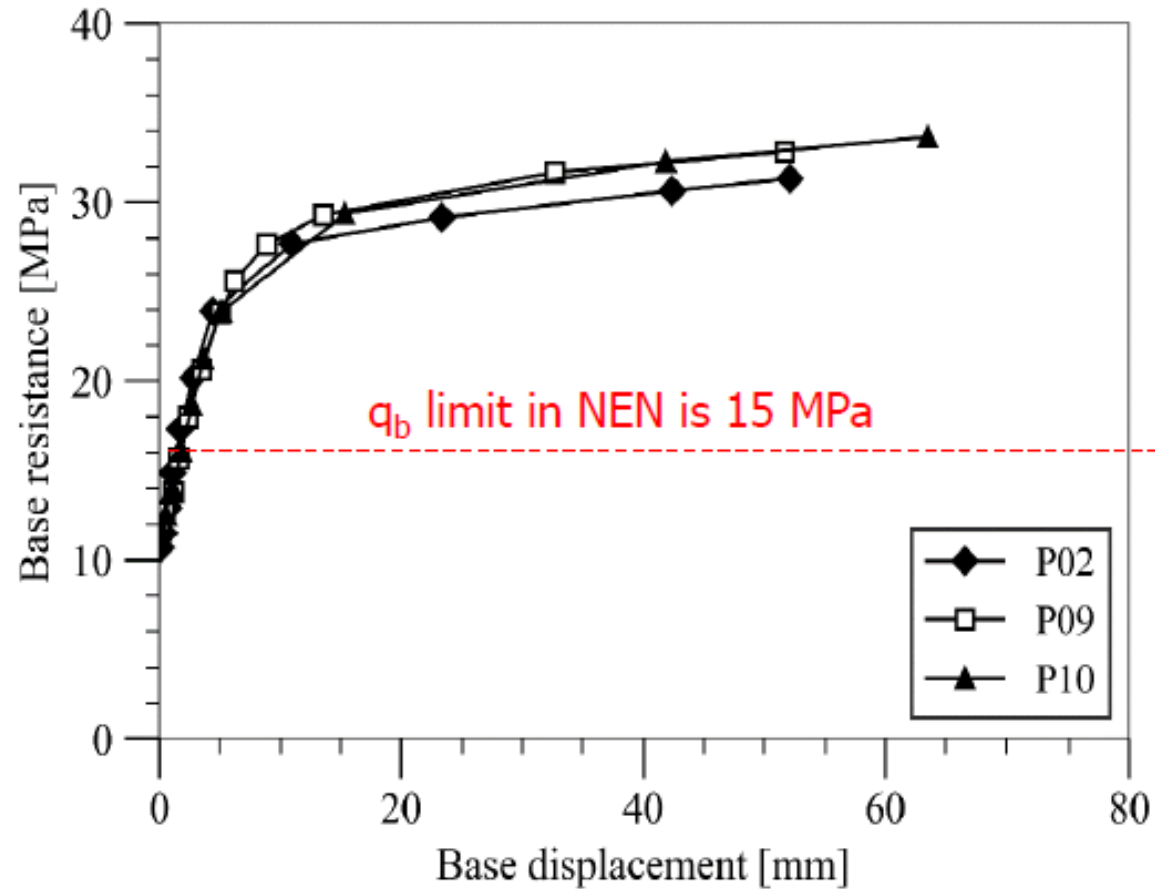
Foundation pile tests Amaliahaven (2020)



Dutch Offshore Wind Farm Zones



Compare Base Resistance



Impact of Axial Load Tests?

Impact of the 1st test programme

- Cost saving on pile types used in Quay Wall at Amaliahaven = €10 million. In addition a reduction of 8 kton of CO₂ was achieved.
- Cost Savings on Quay Wall Upgrade at Amazonehaven €4.5 miljoen; \approx 3 kton less CO₂.
- Projected additional cost savings in 2nd Maasvlakte of €15-20 million; \approx 30 kton reduction in CO₂.

Port is very happy with €2.5 million investment



Wall corrosion

Safety factor calculation for quay walls management

Assumptions:

- Failure only on the wall side
- $M_d = \frac{M_{y0}}{1.5}$ constant with time
- $M_y(t)$ calculated from corrosion curves

$$F_s = \frac{M_y(t)}{M_d} = 1.5 \frac{M_y(t)}{M_{y0}}$$

